



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D145-762-063
Job Sheet 202410



Part No: D145-762-063

Job Qty: 1 pcs

Part Name: Hardware Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/28/19

Job Tracking No:

Due Date: 12/20/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D117-762 Rev F IPP Rev. A 19.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/20/19		0.00	0.00	Packaging 1 - 1		DAS 28 9-89
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S246088



Part: D145-762-063

Job No: 202410

Serial No/Batch: S246088

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/09/04, TC STC LoA RI

120 QC 4	1 pcs	12/20/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/20/19	0.00 0.00	QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
135 DC - 1 - B4B	1 pcs	12/20/19	0.00 0.00	Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
140 QC 21 - FG	1 pcs	12/20/19	0.00 0.00	Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
Part Op 110 - Pick Kit				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
Descriptions: 120 - QC4- 100% inspect kits for completeness				QC 21 - SA - 53	
130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-063					

Location: _____

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-063 CHG001
140 - QC21- Final inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5238021
AN4C43A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5123892
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5239102
D3556-1 51543	R44 Bearpaw Clamp	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229316
D4764-1	Bushing	12 pcs (12 ea)	110-Packaging 1 - Pick Kit	5125309
MS21043-4	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5241133

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C42A	4	31	0
	AN4C43A	2	74	0
	AN4C5A	1	58	0
	D3556-1	1	14	0
	D4764-1	12	118	0
	MS21043-4	6	959	0

Part Specifications

Specifications could not be found.

Plex 10/28/19 10:26 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:		QTY Affected :		MRB (QS1042)						
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
								Completed By			
								Lead hand / Supervisor			
								QC / QA Coordinator			

5.3 BK 117 C-2 (EC 145) Standard Skidtube Parts Lists

QTY -043	QTY -053	QTY -153	QTY -253	QTY -063	QTY -263	P/N	DESCRIPTION
X						D145-762-043	REPLACEMENT SKIDTUBE
	X					D145-762-053	STANDARD WEARPLATE KIT
		X				D145-762-153	HEAVY DUTY WEARPLATE KIT
			X			D145-762-253	BASIC WEARPLATE KIT
				X		D145-762-063	HARDWARE KIT
					X	D145-762-263	HARDWARE KIT
1						D4680-041	SKIDTUBE ASSEMBLY
1						*D2965	CAP
1						*D2965-3	CAP
2						*D3672-1	WASHER
2						*AN3C5A	BOLT
2						*NAS1149C0332R	WASHER
2						*AN526C1032R10	SCREW
3						*AELS-1032-130	INSERT
3						*AN3C4A	BOLT
3						*NAS1149C0332R	WASHER
	1		1			D4682-041	WEARPLATE, STD FWD
	1		1			D4682-043	WEARPLATE, STD AFT LH
	1		1			D4682-044	WEARPLATE, STD AFT RH
	1					D4682-7	WEARPLATE, STD MID
		1				D4769-041	WEARPLATE, HD FWD
		1				D4773-041	WEARPLATE, HD AFT LH
		1				D4773-042	WEARPLATE, HD AFT RH
		1				D4771-041	WEARPLATE, HD MID
				4	4	AN4C42A	BOLT
				2		AN4C43	BOLT
				1	1	AN4C5A	BOLT
				1	1	D3456-1	WASHER
				12	8	D4764-1	BUSHING
				5	4	MS21043-4	NUT

* PART IS INCLUDED WITH D4680-041 SKIDTUBE ASSEMBLY